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TEXTILE

Transparent Tops

Hosiery Clothing Furniture Coverings

LEATHER

Shoes Luggage Belts

SPORTING GOODS

Golf Club Heads
Fishing Poles
Lines * Bowling Pins

MARINE

Hulls or Small Boats
Fittings
Ornaments and Controls

Commol Panels

RUBBER COMPOUNDS

Mechanical Rubber Goods

Kitchenware

Molds

GENERAL MANUFACTURING

Radio Cabinets Tooth Brushes Combs Pens and Pencils Dishes, Jewelry, Giftwares

ON AND ON—through industry after industry—thousands of useful, practical, every-day products made BETTER and CHEAPER from some kind of PLASTIC. That's why men and women trained in Plastics can qualify for a great future. YOU CAN GET THIS TRAINING NOW AT PLASTICS INSTITUTE, the world's largest and finest school devoted exclusively to Plastics.

STUDY AT HOME

YOU MAKE THINGS—Home study students get practical kit materials. You make handsome, useful articles. You form, dye, decorate, cast and laminate various types of plastics. You get experience designing and developing your

Plastic-free Biennale

Kim Williams and Lucas Ihlein NIRIN: 2020 Biennale of Sydney

We, Kim Williams and Lucas Ihlein, developed our *Plastic-free Biennale* project at the invitation of Brook Garru Andrew. Brook's NIRIN - a Wiradjuri word meaning "edge" - prioritised and centred First Nations artists and their ways of knowing and sharing.

We are non-indigenous artists, working in Wollongong, on Country that was never ceded. We are aware of how fortunate we are to live in this place where the escarpment hugs the sea, and the creeks flow down the steep forest slopes, threading their way through suburban concrete to the ocean.

We are grateful to have been afforded the opportunity to create a project in the context of NIRIN. We hope through our work to acknowledge the wonder+trauma of science+capitalism that is Plastic. And we are acutely aware, in the words of Wadi Wadi Elder Aunty Barbara Nicholson, that it is "white man's trash" - our trash - which is non-biodegradable.

This publication offers glimpses of our work for NIRIN. *Plastic-free Biennale* was a layered response. We worked closely with the Biennale organisation to update its environmental policies and change some of their exhibition practices; we organised community events for audiences on Cockatoo Island (which were thwarted by COVID-19); we created an installation - a physical meeting place with our artistic research and thinking; and we invited other artists and scientists to contribute their perspectives on this miraculous family of materials which have become such a global environmental disaster.

What follows is a scrapbook of our process, linking to videos and online resources.

Kim Williams and Lucas Ihlein



Kim and Lucas advocate for stronger environmental policies at a Biennale Board meeting - January 2020.

Lasting impacts: artwork as organisational consultancy

Lucas Ihlein and Kim Williams worked closely with the Biennale over two years to develop their project *Plastic-free Biennale* for the 22nd Biennale of Sydney. The *Plastic-free Biennale* project was a provocation, an interrogation and an honest look at practices from exhibition making to personal choices. Their work delved into the organisational structure and held us to account on every level, with lasting impacts on the way we operate sustainably in the future.

Starting with engaging staff in discussions and field trips, whilst looking into the organisation's environmental management more broadly, this socially engaged project saw Lucas and Kim's practice go beyond that of an artist project, to produce both lasting outcomes for the organisation and a physical work in the NIRIN exhibition. For their artwork in NIRIN, the artists created a space on Cockatoo Island for public gathering and discussion as well an online space which became the project's hub during the Biennale's COVID shutdown.

What was really interesting about this project was that its outcomes also grew to include our exhibition making practices across our venues Art Gallery of NSW, Artspace, Carriageworks, Campbelltown Arts Centre, Cockatoo Island, National Art School and Museum of

Contemporary Art. One such example being that we changed all signage to paint, paper on notepads and paste ups across all venues, where in our institutional venues this would normally have been vinyl or corflute. It is quite a huge thing to change the way so many partners produce exhibitions, so it was great to see everyone come together and try new solutions.

Lucas and Kim's work has seen the commencement of the *Biennale of Sydney Environmental Committee*, which will manage the progress and evaluation of our environmental targets as well as each member working on a personal project driving sustainability initiatives. Lucas and Kim also connected our team with sustainability networks in Sydney, uniting the arts sector through its collective sustainability goals.

Barbara Moore

Chief Executive Officer Biennale of Sydney



The artists hold their first workshop with Biennale staff, May 2019. Staff identify areas for improvement in their environmental practices.

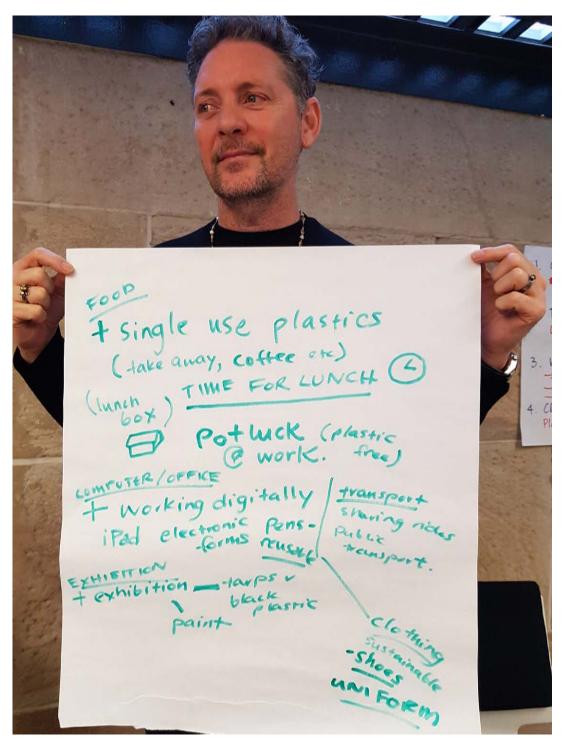
Breaking our plastic addiction: A note from Brook Garru Andrew

Plastic is an all-pervasive addiction. Humans have perpetuated our lives around and within this increasingly addictive substance, which kills more non-human lifeforms than can be fathomed. Every inch of work increasing the visibility of our relationship with plastic is essential. This work not only makes clear how we as humans

act - and surprisingly don't act - around plastics, but also hopefully sheds light on how we can change our addiction. Heroic and deep thought and commitment is needed to work on plastics. Systemic change needs to occur, which needs the blessing of humans to be activated. Kim and Lucas and their expanded group of collaborators make up a tiny part of the nirin (edge) of the world where it comes to traversing the mammoth task of the plastic problem.

Brook Garru Andrew

NIRIN 2020 Biennale of Sydney Artistic Director



Artistic Director Brook Garru Andrew with notes from the staff workshop.



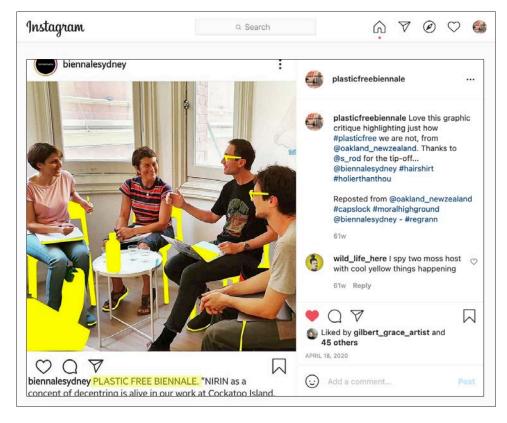
As part of our consultancy with the Biennale of Sydney, we began connecting with other organisations who are leading the way. In this meeting in February 2020, we introduced 4A staff member Kai Wasikowski to the Biennale's Sahar Nabinik, to pass on knowledge about carbonneutral certification. 4A has made great strides towards environmental transformation, assisted by carbon and energy management specialists Pangolin Associates. We later linked the Biennale with the staff-led committee at the Sydney Opera House for further cross-organisational mentoring.

Samantha Jones was an enthusiastic participant in our project, and led the creation of the new *Biennale of Sydney Environmental Committee*. Samantha and the team have since completed a waste audit of the NIRIN 2020 Biennale of Sydney, as well as two new initiatives. They will track the carbon footprint of each artwork made in the 2022 Biennale, and they have launched the "New and Sustainable Materials Challenge" with Cicada Innovations, to find sustainable materials that can be used in exhibition site builds and presentation of artworks.

Left: Sahar Nabinik, Kim Williams, Lucas Ihlein, and Kai Wasikowski meet up at 4A Centre for Contemporary Asian Art.

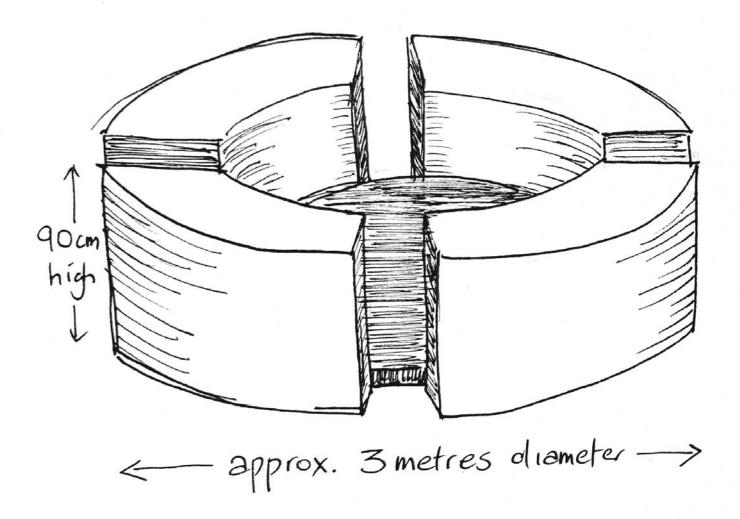
Below left: Parody post on instagram highlighting all the plastics in the room by @oakland_newzealand

Below right: Samantha Jones from the Biennale of Sydney Environmental Committee.



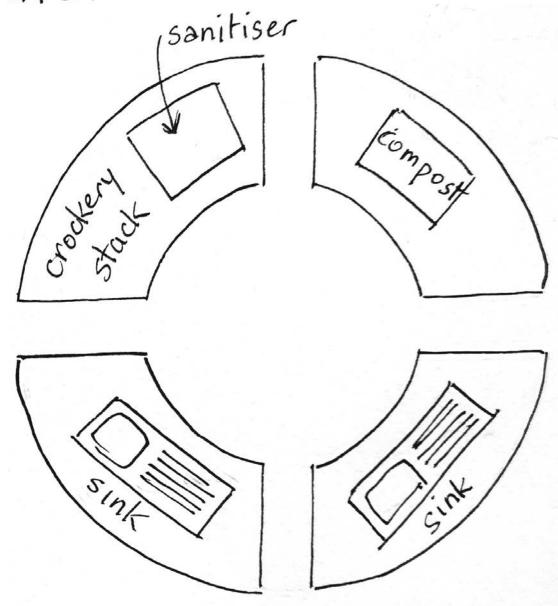


Washing



Design for Washing Up Hub. This modular, portable sculpture was originally designed as a conversational hub for Building 101 at Cockatoo Island, and also as functional furniture for live 'washing up' events at Societe Overboard cafe. Cafe proprietor Jad Katalinic was thrilled by this idea. Ultimately COVID-19 prevented the washing-up events from going ahead.

Up Hub



Plastic Free Manifesto
Kim Williams & Lucas Ihlein

We wrote this with a plastic pen And again With a plastic keyboard

We made a manifesto
It was very sober
and responsible
It acknowledged country
It pledged to take responsibility
and eliminate plastics
where possible

But then we saw you everywhere!

You are irresistible, plastic You're in the guts of fish and birds You wrap yourself around necks You float in the troposphere You are a guest in our bodies We buy you, we eat you, we eat with you We inhale you, we shit you We are ungrateful, we throw you away!

> Our hair falling out: plastic.

The invisible particles of skin that flake off everyday Accumulating as piles of dust under the bed and behind the couch: plastic.

What will we do? We will make art!

We had a look at some manifesti
Mierle's Maintenance Art Manifesto
Captured something of what we're grappling with.
The banality of maintenance:
After the revolution, who's going to do the washing up?

We As it happens Are trying to "sell" Washing up – As an art activity

It may be a hard sell

The seven year old girl
Knows about this stuff
Sometimes
She does "news" talks at school
About plastics
About balloons and the turtles that choke on them
She recommends lobbying council
She recommends contacting scientists
She recommends not having balloons at your party

She knows about this stuff

But when the supermarket starts to give away "Ooshies" These little plastic collectible Lion King characters She begs us to shop there

So she too Like all her seven year old friends can collect them

> She knows about plastic She knows about this stuff But she still wants Ooshies.

We Are Collectively Civilisationally A seven year old girl

We know about this stuff We know it's going to end up in landfill

Ooshies are never going away Because there is no "away".

And We still want Ooshies.

or maybe not.

Maybe we try to do things differently We have a crack at Plastic Free July

Shop at the food co-op Bring our own bags Make our own hummus Get a "Keep Cup" But the river of plastic has not stopped flowing DESPITE! our efforts

We cannot stop it It is who we are

So what will we do? We will make art!

We will think about you, plastic
What do we really need from you?
We will stalk your molecules
We will follow you from the factory to the sea
We will pay attention to you and we will ignore you

We will slow down
We will eat our food on china plates
Drink our drinks from china cups
Wash up after ourselves, paying attention
Let critters eat our scraps and make rich soil

We will return to you
We will talk with you in public
We will dream you out of our bodies
and waterways
and economies

and we will not stop thinking about you



At the same time as our "grown up work" consulting with the Biennale organisation and Board, we also wanted to work at a more grassroots level. So we engaged four girls from the Illawarra (where we live) to create a music video which "celebrates" how plastic is everywhere in our homes.

Left: The Plastic Highlighters music group (Elkie Peacock, Albie Muller, Hazel Henchion, Harper Masters) - production shot from *Plastic in the House* on YouTube.

Keyboards: India Sweeney. Sound recording: Ben Davies, Silver Sound Recording Studio. Video production: Morgan Way and Sam Doyon, Wayward

Right: Lyric sheet for *Plastic* in the House by Kim Williams and Lucas Ihlein

Plastic in the House

A new song by The Plastic Highlighters

Scan with your phone to watch the music video



Harper Albie Elkie Hazel

Plastic in the house

Kim Williams 14th December

Plastic here, plastic there, plastic everywhere (whisper)

Plastic in the house! (wokka wokka - turntable) all girls

Plastic keyboard, plastic mouse, plastic all around the house
Toothbrush, razor, credit cards, take and wheelbarrow for the yard
CDs, records, bubble wrap, dental floss and bottle caps

Power points and paper clips, plastic wallet, stuff for lips

Velcro, scourer, fishing line, nailbrush, corflute, plastic twine Plastic stickers on my fruit, plastic laces in my boot Gapfiller around the door, plastic toys across the floor Sticky tape and ceiling fan, Tupperware and Teflon pan

Plastic here, plastic there, plastic, plastic everywhere

Picnic set and esky too, battery charger, sole of shoe

It don't matter where you roam, plastic's all around the home

Bike helmet and washing line, plastic milk crate, roller blind

Steering wheel and bumper bar, the dashboard of my car (honk honk – two beeps of car horn)

Plastic here, plastic there, plastic, plastic everywhere Plastic here, plastic there, plastic, plastic everywhere





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PLASTIC LAPTOP COMPUTER PRINTER DIGITAL SCREEN MOUSE PLASTIC CABLES STORAGE BOX PRINTER TONER PACKAGES BUBBLE WRAP AIR FILLED PACKAGING FOR
BOOKS CLEAR PLASTIC STORAGE BOX ROUTER WATER BOTTLE POWER ADAPTER SHRINK WRAP-AROUND BOOK ZIP LOCK BAG SPINDLE FOR CD CASE PLASTIC BAG DVD
CASE EXTERNAL HARD DRIVE CASE STICKY TAPE DRIVERS LICENCE MEDICARE CARD $100 NOTE $50 NOTE $20 NOTE $10 NOTE $5 NOTE CREDIT CARD BIROS SPIRAL BOUND BOOK
RECORDS CABLES LOT OF CABLES CAMERA TRIPOD KNOBS ON ADJUSTABLE CHAIR KNOBS ON FEET OF CHAIR CAMERA LENS CAP STAPLER POLAROID CAMERA BINDER
CLIPBOARD RING BINDER MAGAZINE RACKS PLASTIC 44 SHEET PROTECTORS STAPLER VACUUM CLEANER TEXTAS NAME CARD HOLDER KAZOO WHITEBOARD PLASTIC TUBS FOR
PAPERS PLASTIC TRAY DRAWERS PLASTIC BOX FOR BUSINESS CARDS PLASTIC INDEX CARD HOLDER BUBBLE WRAP PLASTIC PACKAGING TAPE PLASTIC GLUE BOTTLE PLASTIC
SHARPIES CASTORS OF DESK PLASTIC HANDLE OF INK ROLLER LUNCHBOXES PLASTIC BOTTLES OF COLOURED INKS PLASTIC TUBS BUBBLE WRAP ICE PACKS ART PALETTE CAPS
ON PAINT TUBES ENGRAVING TOOL CASE PLASTIC RETRACTABLE KNIFE PLASTIC HANDLES PLASTIC INTERNATIONAL PLUG ADAPTORS PLASTIC PARTS OF A HOLE PUNCHER
PLASTIC PARTS OF A STAPLER STICKY TAPE DISPENSER PLASTIC TEXTA LIDS PENS PENCIL SHARPENER PLASTIC STRESS BALL FILM CANISTER TRAVEL TAGS CD COVERS PLASTIC
TRACING PAPER HIGHLIGHTERS VELCRO BACKING SET SQUARE AND PROTRACTOR EARPHONES BACKPACK CLIPS KEYTAGS GIFT RIBBON FISHING LINE RCA CABLES CORFLUTE
PLASTIC MANILA ENVELOPES PLASTIC WRAPPING AROUND BOX OF ENVELOPES COATING ON PHOTOS ACRYLIC PAINT PERSPEX BLISTER PACK FOR BATTERIES ROLLER BLIND AND
STRING TO MAKE IT GO UP-AND-DOWN ADJUSTABLE ERGONOMIC CHAIR DEVICE FOR HOLDING LAPTOP RING BINDER SPIRAL BOUND A4 DOCUMENT TYPE WRITER OLD MAC LAPTOP
PACKAGES FOR ENVELOPES SHRINK WRAP FOR BOOK CD COVERS WALL CLOCK PLASTIC BOX FOR 3-D PRINTED OBJECT 3-D PRINTED OBJECT HARD DRIVE EXTERNAL HARD DRIVE
DOCUMENT DRAWERS LIGHT SWITCHES DOWN LIGHTS IN CEILING CONTACT COVERING ON TEXTBOOK CAMERA FIXTURE TO JOIN DIGITAL CAMERA TO TRIPOD BATTERY RECHARGER
SAMSONITE SUITCASE FILLER FOR DOOR SNAKE THAT BLOCKS THE AIR FROM THE FRONT DOOR RACK OF SHOES EVERY ONE OF THEM HAS PLASTIC ON IT PLASTIC UMBRELLA
LANYARD COVER FOR OPAL CARD PLASTIC TEE LIGHT COVERING PICTURE FRAME JEWELLERY CASE BEDSIDE LAMP MOISTURIZER BOTTLE EAR PLUGS TISSUE BOX COATING DIRTY
CLOTHES WASHING BASKET POLYESTER CLOTHING BY THE TON CLOTHES HANGERS BEDSIDE CLOCK CEILING FAN PLASTIC REMOTE CONTROL FOR CEILING FAN COMPONENTS OF
DREAM CATCHER PLASTIC BUTTONS PICTURE OF A SLOTH KIDS COAT RACK ZIPLOC BAG ELECTRONIC THERMOMETER BEDSIDE CLOCK KIDS FLUFFY TOYS NO DOUBT MADE OUT OF
POLYESTER KIDS NIGHTLIGHT CABLES FOOD TRAY TUPPERWARE MAGIC SAND BOX KIDS TOYS BY THE TON MAGIC GENIE LAMP WALLET CDS & CD CASES BOUNCY BALLS DEODORANT
TUBES OF OINTMENT DENTAL FLOSS SHAVING CREAM TOOTHPASTE TOOTHBRUSH SHREK TOOTHBRUSH HOLDER PLASTIC FILLINGS IN MY TEETH TOILET SEAT TOILET COMPONENTS
TOILET BRUSH BATH TOYS PLUG BASKET FOR PLANT NAIL BRUSH EYE DROP BOTTLES MEDICINE CABINET FIRST AID KIT BANDAID PACKAGING HAIR BRUSH PLASTIC COMBS CHESTY
COUGH LIQUID CAP CALAMINE LOTION CAP NAIL BRUSH PLASTIC NETI POT SACHETS PLASTIC STORAGE BOXES FOR MEDICINES PLASTIC BAG FOR THE COTTON BALLS KIDS FACE
CREAM TUB BODY CREAM TUB SHAMPOO BOTTLE CONDITIONER BOTTLE PLASTIC RAZOR TO SHAVE MY LEGS SQUEEGEE BOTTLE CAPS AIR FRESHENER HANDWASH PUMP PACK
WITCHHAZEL BOTTLE PLASTIC DETTOL BOTTLE OF OIL SUNSCREEN PLASTIC WRAPPING AROUND SOAP BOX OF COTTON BUDS LIP BALM PLASTIC PILL BOTTLES MEASURING CUP
BETADINE BOTTLE TUB OF VASELINE EYEDROPPER COATING ON TWEEZERS OINTMENT TUBES PACKET OF NAIL FILES BLISTER PACKS OF PAINKILLERS SOAPBOX EYE DROPS IN
PLASTIC AMPOULES PLASTIC BANDAIDS ICE CREAM TUB MAKE YOUR OWN PERFUME KIT POLYESTER DOONAS AND SHEETS MISCELLANEOUS PLASTIC BANDS FOR HOLDING
SHEETS LOUNGE ROOM LIGHT COVER KIDS MAGIC LAMP FANCY BALL VINYL COVERING ON POUFFES TISSUE BOX WITH PLASTIC COVER RECORD PLAYER STEREO PLUGS FOR THE
STEREO SPEAKERS FOR THE STEREO PLANT POTS WALL UNIT PLASTIC RECORDER LOTS OF KIDS GAMES PASS THE PIGS PLASTIC BOXES FOR CARD GAMES LIKE TOP TRUMPS
PLASTIC BOX FOR RECORD PLAYER CLEANING DEVICE KIDS MUSICAL INSTRUMENTS RING BINDER FOLDERS FOR RECIPES LP RECORDS AND THEIR PLASTIC SLEEVES UKULELE
CASE UKULELE STRINGS GAS HEATER COMPONENTS MADE OUT OF PLASTIC HARRY POTTER PUZZLE WITH PLASTIC INSERT HOLDING ALL THE PUZZLE PIECES RECIPE BOOKS
WITH PLASTIC SLEEVES PLANT POT LAMP PLASTIC BUCKETS HOLDING LOTS OF PENS AND TEXTAS ZIPLOC BAGS TAGS FROM A HOTEL PLASTIC RAINCOAT PLASTIC WIG WORN AS
GINNY WEASLEY TO KIDS BOOK WEEK PLASTIC TAKEAWAY CONTAINER FILLED WITH JAGGERY PLASTIC GLASSES PLASTIC CONTAINER FILLED WITH KIDS SLIME ITSELF
KINDLE PLASTIC LAMINATED CALENDAR PLASTIC WALL CLOCK AEROPRESS COFFEE MAKER RECHARGEABLE BIKE LIGHT PLUGGED INTO PLASTIC USB CHARGER PLUGGED INTO
A WALL SOCKET MADE OUT OF PLASTIC KETTLE WITH PLASTIC COMPONENTS ON THE HANDLE COFFEE MAKER WITH PLASTIC COMPONENTS ON THE HANDLE COFFEE TAMPER
MADE OUT OF PLASTIC USB SPEAKER MADE OUT OF PLASTIC DISHWASHER WITH MANY PLASTIC COMPONENTS PLASTIC CAKE BOX SYNTHETIC PAINT BRUSHES DISH BRUSH
VINEGAR BOTTLE PLASTIC SPRAY BOTTLE HAND WASH PLASTIC DISH WASHING CONCENTRATE PLASTIC COMPOST BUCKETS BREAD BOX MADE OUT OF PLASTIC TONGS PLASTIC
MANY COMPONENTS ON THE TOASTER LITTLE BOXES THAT HAVE MISCELLANEOUS TABLETS DEAD BATTERIES MADE OUT OF PLASTIC LIDS ON ALL THE SPICES IN THE SPICE RACK
PLASTIC CONTAINERS THAT HAVE CAKE DECORATING SUPPLIES MICROWAVE OVEN MADE OUT OF PLASTIC OVEN WITH PLASTIC COMPONENTS SCISSORS WITH PLASTIC HANDLES
EXHAUST FAN SALT IN PLASTIC SHAKER SALT CELLAR PLASTIC CHOPPING BOARDS OF ALL DIFFERENT COLORS SHAPES AND SIZES PLASTIC WRAPPED LOLLIES PLASTIC
CONTAINERS FOR PASTA AND NOODLES GARLIC SLICER LEGS AND ARMS OF DOLLS CHUX PLASTIC PEPPER SHAKER PLASTIC TEA CADDY KEEP CUP WATER BOTTLE VEGETABLE
PEELER BASTING BRUSH PEPPER GRINDER KNIFE HANDLES CAKE SPATULA EGG FLIPPER ICE CUBE TRAYS PASTRY BRUSH PLASTIC COATING ON DISHRACK SAUCEPAN HANDLES
MIXING WAND BLENDER JUICER DEHYDRATOR ALL THE INTERNAL PARTS OF THE FRIDGE TUBE OF WASABI YOGHURT TUB BEETROOT DIP TUB OF OLIVES TUB OF FETTA TUB OF
ICECREAM BREAD BAG FROZEN PEAS BAG GEL PACK ICE PACKS ICE BRICKS SODASTREAM AND SODASTREAM BOTTLES PLASTIC CASING AROUND FOOD PROCESSOR FOR
DEHYDRATOR PLASTIC STORAGE CADDIES CLING WRAP PLASTIC PACKAGING FOR RICE AND NOODLES AND PASTA AND PEARL BARLEY AND SEAWEED PLASTIC SPICE PACKETS
PLASTIC LIDS ON ALL THE DIFFERENT KINDS OF VINEGAR AND SAUCES PLASTIC CONTAINERS IN THE FRIDGE PLASTIC STICKERS ON APPLES AND LEMONS PLASTIC MILK BOTTLES
DUSTPAN AND BRUSH PLASTIC TRAVEL TAGS CABLE TIES PLASTIC HANDLES ON WALKING POLES PLASTIC TUBE AND MOUTH PIECE AND BLADDER OF CAMELBAK DRINKING
SYSTEM FOR BUSHWALKING PLASTIC BROOM PLASTIC STORAGE CONTAINERS OF ALL SHAPES AND SIZES FOR ALL OF OUR TOOLS THE BOXES FOR POWER TOOLS THE POWER
TOOLS THEMSELVES MADE OUT OF PLASTIC A WHOLE BASKET FULL OF DOUBLE ADAPTORS EVERYTHING MADE OUT OF PLASTIC YOGURT CONTAINER FILLED WITH PLASTIC
PERMANENT MARKERS A SMALL PLASTIC CONTAINER WITH MISCELLANEOUS STUFF INCLUDING CRAYONS WALL PLUGS SOME CHAIRS MADE OUT PLASTIC TENNIS RACKET WITH
A VINYL COVER AND PLASTIC STRINGS SEWING BOXES PLASTIC CUTTING MAT SCREWDRIVER HANDLE PLASTIC PAINTS LIGHT BULBS MADE OUT OF PLASTIC BACKPACK MADE OUT
OF SOME SORT OF POLYESTER GRANDMA SHOPPING TROLLEY MADE OUT OF PLASTIC BUILDERS STRING POLYESTER ROPES MEDICINES PACKAGED IN PLASTIC BLISTER WRAPS
BASKETS MADE OUT OF PLASTIC CROCS SHOES SNEAKERS THE SOLES OF MY BLUNDSTONES PLASTIC HATS A PLASTIC WIND UP RECHARGEABLE TORCH PLASTIC RAINCOATS
PLASTIC WASHING MACHINE AGITATOR ALL THE WASHING POWDER COMES PACKAGED IN PLASTIC CONTAINER FOR WOOL AND DELICATES PLASTIC CONTAINER FOR PRE WASH
STAIN REMOVER EUCALYPTUS OIL SUNSCREEN PLASTIC SCRUBBING BRUSH ABOUT A DOZEN PAIRS OF SWIMMING GOGGLES SWIMMING BAG PLASTIC TURPS BOTTLES MR. MUSCLE
FURNITURE WAX BLEACH PLASTIC SPONGE IN A SHRINK WRAP OF PLASTIC GREASE REMOVER IN PLASTIC SPRAY AND WIPE FOR GLASS CLOTHES IN THE WASHING MACHINE HALF
OF THEM WITH BITS OF POLYESTER IN THEM PLASTIC SKIN CLEANSER IN PLASTIC BOTTLE METAL RACK IN BATHROOM WITH COVERING MADE OUT OF PLASTIC SHOWER HEAD
PLASTIC THANK YOU MILK BODY WASH PLASTIC KITCHEN CABINET WOULD NO DOUBT BE MADE OUT OF PLASTIC SINK PLUGS ALL MADE OUT OF PLASTIC TOILET SEAT AIR
FRESHENER PLASTIC SUNSCREEN PLASTIC SYRINGES KIDS INFLATABLE DONKEY TOY PLASTIC WATERING CANS PLASTIC MOP BUCKET PLASTIC SPONGE PLASTIC SQUEEGEE MOP
HEAD DOG BALL DECORATIVE ROPE MADE OUT OF PLASTIC HELMETS MADE OUT OF PLASTIC BIKES WITH MANY PLASTIC COMPONENTS SWIMMING COSTUMES FLIPPERS HAGRID
TOY COTTON REELS PLASTIC CLOTHES RACK DIPPED IN PLASTIC BASKETBALL PLASTIC SOCCERBALL PLASTIC KIDS BEACH TOYS PLASTIC BICYCLE BELLS PLASTIC OUTDOOR PLAY
EQUIPMENT WITH SLIDE GUINEA PIG RUN PLASTIC BOTTLES FOR THEIR DRINKS PLASTIC CAR DASHBOARD POTPLANT PLASTIC GAPFILLER AROUND THE DOOR PLASTIC SHIRT
BUTTONS PVC PLUMBING PIPES PLASTIC COATING ON WIRES TUBE OF HAND CREAM PLASTIC STEGOSAURUS PLANT POT CORD LINE SWITCH ON BEDSIDE LAMP THE HANDS OF A
CLOCK PLASTIC LINT BRUSH CEILING FAN REMOTE CONTROL READING GLASSES FROM THE CHEMIST PLASTIC DONGLE CASING TV CASING BABY DOLL PLASTIC WASHING MACHINE
CONTROL PANEL DISHBRUSH SCRUBBING BRUSH SCOURER NAIL BRUSH POWER POINT PHONE CHARGER GLUE STICK SHOELACE EYELETS PLIERS HANDLE DRILL CASING
ELECTRIC JIGSAW CASING CIRCULAR SAW CASING SCREW CASE PLASTIC STORAGE CASES FOR SCREWS AND NAILS GARDEN HOSE AND FITTINGS WHIPPERSNIPPER CORD PLASTIC
SHELVING FOLD OUT TRESTLE TABLE AIR CONDITIONING UNIT PLASTIC SHOPPING BAGS EXPANDING FILE SAW HANDLE SAFETY GLASSES EAR MUFFS DENTAL FLOSS GUITAR
PLECTRUMS SUNGLASSES COAT HANGERS GRASS CATCHER PLASTIC CLOTHES PEGS MILK CRATES THE PLASTIC CLADDING COVERING MY ENTIRE HOUSE WHEELIE BINS PLASTIC
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'EN PEAS BAG GEL PACK ICE PACKS ICE BRICKS SODASTREAN GE CADDIES CLING WRAP **PLASTIC** PACKAGING FOR RICE AND I FERENT KINDS OF VINEGAR AND SAUCES **PLASTIC** CONTAINERS TIC TRAVEL TAGS CABLE TIES PLASTIC HANDLES ON WALKING F **PLASTIC** BROOM **PLASTIC** STORAGE CONTAINERS OF ALL SHAPE UT OF **PLASTIC** A WHOLE BASKET FULL OF DOUBLE ADAPTORS ALL **PLASTIC** CONTAINER WITH MISCELLANEOUS STUFF INCLUDI STRINGS SEWING BOXES **PLASTIC** CUTTING MAT SCREWDRIVER H R GRANDMA SHOPPING TROLLEY MADE OUT OF **PLASTIC** BUILDE **STIC** CROCS SHOES SNEAKERS THE SOLES OF MY BLUNDSTONE AGITATOR ALL THE WASHING POWDER COMES PACKAGED IN ${\sf PL}$ OIL SUNSCREEN PLASTIC SCRUBBING BRUSH ABOUT A DOZEN P STIC SPONGE IN A SHRINK WRAP OF PLASTIC GREASE REMOVER ESTER IN THEM **PLASTIC** SKIN CLEANSER IN **PLASTIC** BOTTLE N ODY WASH **PLASTIC** KITCHEN CABINET WOULD NO DOUBT BE REEN **PLASTIC** SYRINGES KIDS INFLATABLE DONKEY TOY **PLASTIC** ROPE MADE OUT OF PLASTIC HELMETS MADE OUT OF PLASTIC I CLOTHES RACK DIPPED IN **PLASTIC** BASKETBALL **PLASTIC** SOCCE NEA PIG RUN **PLASTIC** BOTTLES FOR THEIR DRINKS **PLASTIC** CA ES PLASTIC COATING ON WIRES TUBE OF HAND CREAM PLASTIC CEILING FAN REMOTE CONTROL READING GLASSES FROM THE CH I SCRUBBING BRUSH SCOURER NAIL BRUSH POWER POINT P CULAR SAW CASING SCREW CASE **PLASTIC** STORAGE CASES FOR E TABLE AIR CONDITIONING UNIT **PLASTIC** SHOPPING BAGS EX

Millions of years and algae and zooplankton were buried under layers of sediment on the bottom of oceans and lakes. Over time, heat and pressure transformed these fossilised plants and animals into crude oil, natural gas and coal, Extracted from the earth, these "fossil fuels" form the base materials of most plastics. Plastics are a family of substances, from the Greek word "plastikos". a word which means able to be shaped or moulded.

There are around fortyfive different plastics, broadly grouped into two types: thermoset plastics and thermoplastics. Thermoset plastics remain in a permanent solid state once they're hardened; they can hold their shape & can't be melted down into their original form. Automotive, aerospace parts, appliances, electric housings & components, construction equipment panels and insulators are typical applications of thermoset plastics, as

they have good chemical & thermal stability, strength, hardness and mouldability. They're cost-effective but they can't In 1846, the Swiss chemist be recycled & they are viewed Charles Schonbein accidentally as a bit old-fashioned now. discovered a polymer when he spilled a mixture of nitric and sulfurio

reaction. The resultant polymer, nitrocellulose, led to the invention of celluloid in 1869. Chemist John Wesley Hyatt was inspired by a New York firm's offer of \$10,000 to anyone who could find a substitute for ivory. The growing popularity of billiards had put a strain on the supply of natural ivory obtained through the slaughter of wild elephants. By treating cellulose derived from cotton fibre, with camphor, Hyatt discovered a plastic that could be crafted into

acid on cotton, triggering a chemical

a variety of shapes. Celluloid was praised as the saviour of the elephant and the tortoise. Plastics were promoted as protecting the natural world from the destructive forces of human need.

In 1931, Reverend Julius Aloysius Nieuwland, a Belgian Holy Cross priest and professor of chemistry, developed

a synthetic rubber called neoprene. The DuPont Corporation purchased the patent from Nieuwland, developing the material for a wide range of uses, including gaskets, hoses and adhesives. Today it is used in many domestic products, including laptop sleeves, tablet holders, mouse pads, remote controls, wetsuits & cycling chamois. Neoprene is a type of thermoset plastic.

Teflon was invented by accident in 1938 by American chemist Roy J. Plunkett who was working with refrigeration gases. On checking a frozen canister, he and his colleagues discovered that the sample had polymerised spontaneously into a waxy solid to form polytetrafluoroethylene In 1945 DuPont registered it with the trademark Teflon. It is used in aerospace, communications electronics industrial processes and non-stick cookware, nail polish & stain repellents for fabrics. Plunkett was inducted into the Plastics Hall of Fame in 1973. His invention changed the way we cook, clean, groom & floss.

The first fully synthetic plastic was invented in 1907 when Belgian chemist Leo Hendrick Baekeland accidentally created Bakelite $(C_6H_6O.C-H_2)_x$. Baekeland was attempting to create a replacement for shellac, an expensive lacquer made from the shell of the lac beetle. Rather than a shellac-like material, he inadvertently created a polymer by combining formaldehyde with phenol, a waste product of coal, & heating the mixture. The resulting material did not melt under heat and stress. Bakelite's chemical name is polyoxybenzylmethylenglycolanhydride.

The invention of Bakelite heralded the age of plastics. It was cheap, non-flammable and versatile. Bakelite was used for everything, from electrical & mechanical parts, to telephones, clocks, buttons and jewellery.

Thermoplastics can be re-melted to

their original form when heated. They

make up the majority of plastics that come and go in our daily lives. The funny triangles with numbers in the middle signify the type of plastic. No.1 is PET or polyethylene tetraphthalate, a plastic used to make stuff like re-usable drink bottles & cups, salad dressing bottles, medicine jars, combs, carry bags. No. 2 is HDPE or high-density polyethylene, used to make things like milk bottles, rubbish bags, shampoo & conditioner bottles, detergent & bleach containers. No. 3, PVC or polyvinyl chloride, is a rigid plastic used for stuff like plumbing pipes and flooring, cladding, electrical cabling, blood bags, raincoats. No. 4, LDPE or low-density polyethylene is a soft flexible plastic made into cling wrap, shopping bags, six-pack rings, squeezable condiment bottles, Ziploc bags, frozen food bags & bubble wrap. No. 5, PP or polypropylene is a hard plastic used for takeaway containers and some yoghurt and ice-cream tubs. No.6, PS or polystyrene is still floating around in bean-bag fill & some takeaway containers and packing foam & food DuPont researcher Stephanie Kwolek boxes. No.7 is all other plastics, including accidentally discovered what would nylon & acrylic. Most thermoplastics become known as Kevlar. Not only was can be either recycled or repurposed.

> In 1957 chemists Alfred Fielding & Marc Chavannes were trying to create a textured wallpaper that would

appeal to the Beat Generation. They put two pieces of plastic shower curtain together through a heat-sealing machine, resulting in a sheet of film with trapped air bubbles. Their bubbly wallpaper was unsuccessful; they imagined hundreds of uses for their product, branded Bubble Wrap, until they decided to market it as packaging material. Around that time, IBM had introduced an early computer and needed a safe shipping method. Previously, balled-up newsprint was used to protect goods, but it didn't offer much protection and the ink rubbed off onto the products. Bubble Wrap evolved into different shapes and sizes, becoming a widely-used packaging material for many industries. It is used extensively in art galleries & museums. Bubble Wrap is made mostly from low-density polyethylene (LDPE).

To make plastic, crude oil and natural gas are sent to refineries, where they are converted into the building blocks of plastic: ethane (C,H,) from crude oil and propane (C,H,) from natural gas. Ethane and propane are then sent to a "cracker" plant to be broken down into smaller molecules: ethane into ethylene (C,H,) propane into propylene (C3H6)n. A catalyst is introduced, linking all the molecules together to form polymers called resins. Polymerisation converts ethylene into polyethylene (C,H4), and propylene into polypropylene (C₃H₆)

The long-chain chemical structure of polymers allows plastic to be molded and shaped easily under heat and pressure. The resins are melted cooled down and chopped up into pre-production plastic pellets called "nurdles". In the manufacture of nurdles, additives such as plasticisers, flame retardants, pigments, light & heat stablilisers are introduced to give specific properties to different plastics. Manufacturers use heat to mould the nurdles into different types of plastic products through processes including extrusion, injection moulding, rotation moulding, vacuum forming & blow moulding.

a secret development project called Fiber66. Chemist Wallace Carothers who was prone to depression and drinking led the research into new fibres. Carothers and his team discovered nylon and other polymers including polyamides and polyesters. Nylon was strong and flexible and was first used in toothbrushes, but DuPont's real target was women's stockings. Twelve years later in 1939 DuPont introduced nylon at the World Fair in New York City. They had spent so much money developing and refining nylon, they spared little expense to promote nylon. An unprecedented stampede descended on hosiery counters on Nylon Day in 1940. Crowds waited for hours and customers could only buy one pair of stockings

In 1927, DuPont Corporation began

Sales assistants were warned not to sell a second pair, "not even if your grandmother wants it." About four million pairs of nylon stockings sold within two days. Over the following months, "nylon mania" raged on.

bridge cables, tennis racquets, mobile phones, skis, bullet-proof vests, parachute lines, aeroplanes, ropes, car tyres, canoes, fire fighter boots, hockey sticks & armoured cars. Kwolek did not profit from her invention, as she signed over the Kevlar patent to DuPont.

In 1965, while searching

for strong but lightweight

plastics to use in car tyres.

it stronger than nylon, Kevlar was five times

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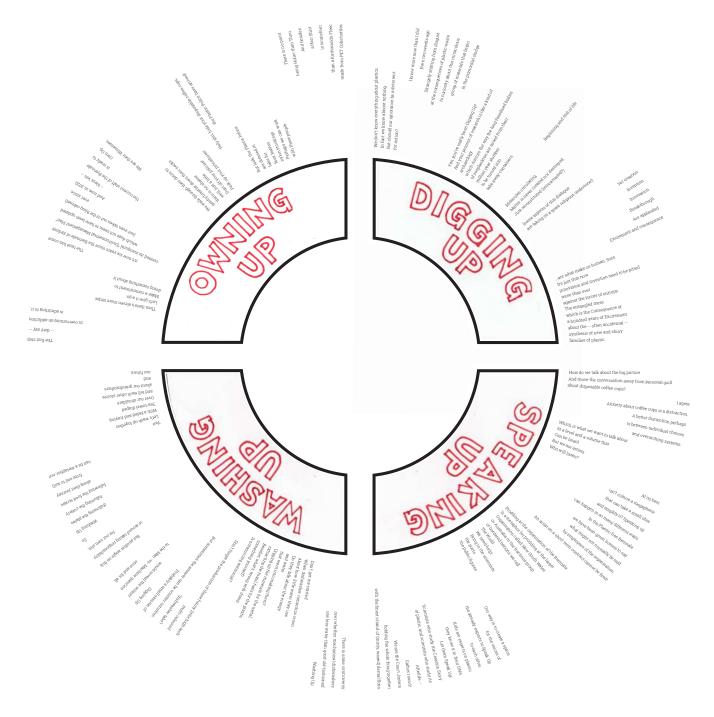
Kim Williams and Lucas Ihlein, 2020, By Accident, By Design, Offset lithograph, 70 x 70cm. Graphic design by Mickie Quick. Printed at Big Fag Press. Detail views on following pages

Millions of years ago, algae and zooplankton were buried under layers sediment on the bottom of oceans and lakes. Over time, heat pressure transformed these fossilised plants and animals into crude oil, natural gas and coal. Extracted from the earth, these "fossil fuels" form the base materials of most plastics. Plastics are a family of substances, from the Greek word "plastikos", a word which means able to be shaped or moulded.

In 1965, while searching for strong but lightweight plastics to use in car tyres, DuPont researcher Stephanie Kwolek accidentally discovered what would become known as Kevlar. Not only was it stronger than nylon, Kevlar was five times stronger than steel by weight. Kevlar is used in more than 200 applications, including boats, bridge cables, tennis racquets, mobile phones, skis, bullet-proof vests, parachute lines, aeroplanes, ropes, car tyres, canoes, fire fighter boots, hockey sticks & armoured cars. Kwolek did not profit from her invention, as she signed over the Kevlar patent to DuPont.

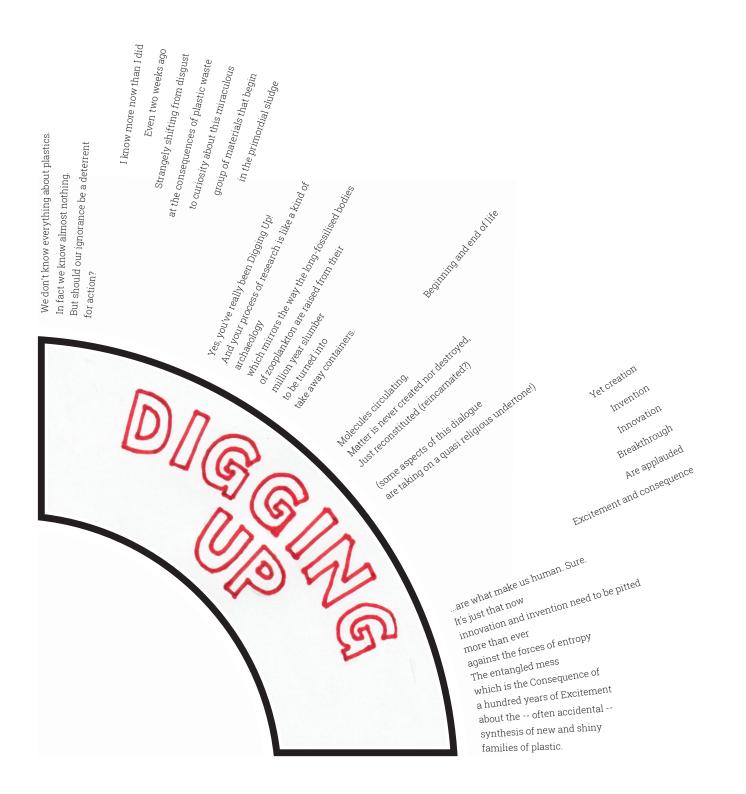
In 1957 chemists Alfred Fielding & Marc Chavannes were trying to create a textured wallpaper that would **appeal to the Beat Generation**. They put two pieces of plastic shower curtain together through a heat-sealing machine, resulting in a sheet of film with trapped air bubbles. Their bubbly wallpaper was unsuccessful; they imagined hundreds of uses for their product, branded Bubble Wrap, until they decided to market it as packaging material. Around that time, IBM had introduced an early computer and needed a safe shipping method. Previously, balled-up newsprint was used to protect goods, but it didn't offer much protection and the ink rubbed off onto the products. Bubble Wrap evolved into different shapes and sizes, becoming a widely used packaging material for many industries. It is used extensively in art galleries & museums. Bubble Wrap is made mostly from low-density polyethylene (LDPE).

In 1846, the Swiss chemist Charles Schonbein accidentally discovered a polymer when he spilled a mixture of nitric and sulfuric acid on cotton, triggering a chemical reaction. The resultant polymer, nitrocellulose, led to the invention of celluloid in 1869. Chemist John Wesley Hyatt was inspired by a New York firm's offer of \$10,000 to anyone who could find a substitute for ivory. The growing popularity of billiards had put a strain on the supply of natural ivory obtained through the slaughter of wild elephants. By treating cellulose, derived from cotton fibre, with camphor, Hyatt discovered a plastic that could be crafted into a variety of shapes. Celluloid was praised as the saviour of the elephant and the tortoise. Plastics were promoted as protecting the natural world from the destructive forces of human need



Kim Williams and Lucas Ihlein, 2020, *Growing Up Hub*. Offset lithograph, 70 x 70cm. Graphic design by Mickie Quick. Printed at Big Fag Press. Detail views on following pages.







- A JOYFULLY WASTEFUL BIENNALE -V
- MORE ARTISTS = A BETTER BIENNALE -V
- FESTIVAL MODEL (EVERYTHING CRAMMED INTO A SHORT PERIOD OF TIME) -V
 - UPHOLDING "PROFESSIONAL" MUSEUM STANDARDS -V
 - ENVIRONMENTAL IMPACT IS CONSIDERED AN "EXTERNALITY" -V
 - AESTHETICS COME FIRST -V

"BUSINESS-AS-USUAL" BIENNALE -V

- DEPARTMENT STORE -- TRASHCAN MODEL -V
- MASSIVE TURNOVER OF STAFF BASED ON SEASONAL LABOUR = LOSS OF CORPORATE MEMORY -V
 - SOPHISTICATED & GLAMOROUS -
 - ARTISTS ARE WELCOME TO DO ANYTHING THEY LIKE (LIBERTARIANISM?) -V
 - ART = EXEMPT FROM ORDINARY SOCIAL RESPONSIBILITY -V
 - A GAZILLION INTERNATIONAL FLIGHTS -V

- A HAIR SHIRT-WEARING, "HOLIER-THAN-THOU" BIENNALE
- MORE ARTISTS = MORE WASTE
- 5- DISTRIBUTED MODEL (THINGS HAPPEN IN THEIR OWN TIME & AT THEIR OWN PACE)
- S- DIVERSIFYING STANDARDS OF PRESENTATION
- TRIPLE-BOTTOM-LINE MODEL (ENVIRONMENTAL IMPACT IS INCORPORATED INTO
 THE BALANCE SHEET)
- S- ETHICS COME FIRST

S-"PLASTIC-FREE"BIENNALE

- S- COMMUNITY GARDEN COMPOST BIN MODEL
- S- LONG-TERM RETENTION OF STAFF WHO "BUY INTO" THE ORGANISATION'S ETHICS
- DAGGY & AMATEURISH
- S- THE BANNING OF POLLUTING MATERIALS & PROCESSES (AS POLICY?)
- S- COME ON, CUT THE CRAP, ART IS JUST ANOTHER FORM OF HUMAN CULTURE & NOT A "SPECIAL CASE"!
- 5- "F.I.F.O. ART" BECOMES A SOCIAL PARIAH.



Helen Ramoutsaki, aka MC Nannarchy. Excerpt from MC Nannarchy's COVID-19 Sydney Biennale Plastic Wrap



MC Nannarchy was scheduled to make a special appearance at Cockatoo Island. However with the COVID lockdown this wasn't possible, so the geriatric MC recorded this video rap for us. You can watch it on YouTube via the QR code on the left. On the following page is a short excerpt of Nannarchy's lyrics.

MC Nannarchy COVID-19 2020 Sydney Biennale Plastic Wrap

I'm Nannarchy the MC, cutting the red tape to put you shipshape. You got your pearls of wisdom but I'm the grit what sits inside your shell, swelling, I'm telling what these seasoned eyes see so well. With so much stored in me record hoard, we've gone overboard. Even a commoner can infer we've too much polymer. I'm the Oueen of the Plasticene Marine building me memorial into time immemorial. I'm giving up mankind, giving up men, for the plastic delights of me dragon's den. You mind your time in the ticking of clocks but I'm reckoned in geological epochs. They say it's the human-made Anthropocene but we aint so clever at keeping it clean. When we take stock of our hidden middens, we'll get shell shock at bottle tops transformed to rocks in the Plasticene Epoch.

Cos like bakelite on a baking tray,
we got takeaway spooning with sand on the strand,
to concentrate in plastiglomerates,
hard shards jarred inter rocks.
There is no impediment to the technofossil sediment.
That's right, this aint a load of old coprolites.
I aint taking a dump, I'm passing a motion
to keep the plastics from the ocean.







In late 2019, we ran a Microplastics Field Trip to Belmore Basin with Creative Arts students from the University of Wollongong and staff from the Biennale of Sydney. The citizen science activities were led by Dr Hugh Forehead and PhD researcher Nuwanthi Kanchana, who are looking for ways to isolate and identify indigenous microbial assemblages that could break down the microplastics present in the water and sediments of Lake Illawarra.

Scan the QR code to watch a short documentary we made with WayWard Films, featuring Nuwanthi Kanchana.









BOTTLE CAPS

PARTY FUN

HAIRCARE









ABJECT GOOP

REFRESHMENTS

WOUNDS

BEACH PLAY











YOUR SMOKING **PLEASURE**

MISCELLANEOUS

SMALL FRAGMENTS

TINY FRAGMENTS



IKEA PACKAGING



PAINT TRAY



DRILL BIT PACKAGING



UNUSED KETTLE CABLES



BUBBLE WRAP



"FRAGILE"
PACKAGING TAPE



DISPOSABLE COFFEE CUP



WOVEN SACK BAG



INSECT CONTROL BOMB



ZOOPER DOOPER



PAINT BRUSH PACKAGING



PLASTIC CUP

Psalm 23 – The Lord is my Shepherd or *Dominus regit me*

Capitalism is my shepherd, and my consumerism means I shall not want.

He maketh me to pursue imported & home grown plastix. I adorn my skin with plastic paint. He maketh me to need plastic lunch boxes, dental floss, and plastic oil cans. He maketh me lie down in plastic pastures, bathtubs, and bed sheets.

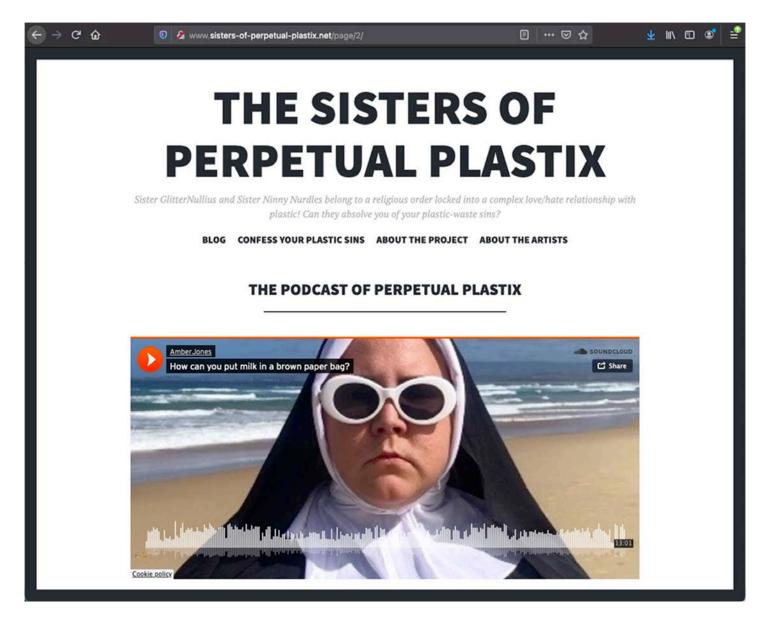
He leadeth me to destroy the earth and all living creatures, and poison all waters.

He restoreth my soul, He keeps me up with the plastic Joneses, David Jones, and the Dow Jones. And He leadeth me in the paths of eternal economic growth, for his own capitalist sake.

Yea though I walk through the valley of the shadow of multi-species extinction I will fear no evil or urgent need to change, because Capitalism, thou art with me! Thy false fingernails, phone chargers & spray tan, they comfort me, all the days of my life!

Thou preparest the earth on a plastic TV table before me, upon which to feast and gorge with mine enemies. Thou annointest my head with foils, hair conditioner and hair dye. My cup runneth over with the blood of all species.

Surely goodness and mercy shall follow me and my millions of tonnes of plastic all the days of my life, and we shall dwell in the house of the Lord of Capitalism, Colonialism and Consumerism in eternal plastic life, four gods forever and ever, Amen.



Left: *Plastic-psalm 23*, performed by the Sisters at Cockatoo Island, August 2020.

During the 2020 Biennale, we expanded our team, inviting The Sisters of Perpetual Plastix (emerging artists Juundaal Strang-Yettica and Amber Jones) to come on board, spreading their holy message through podcasts, videos, blogs and performances.





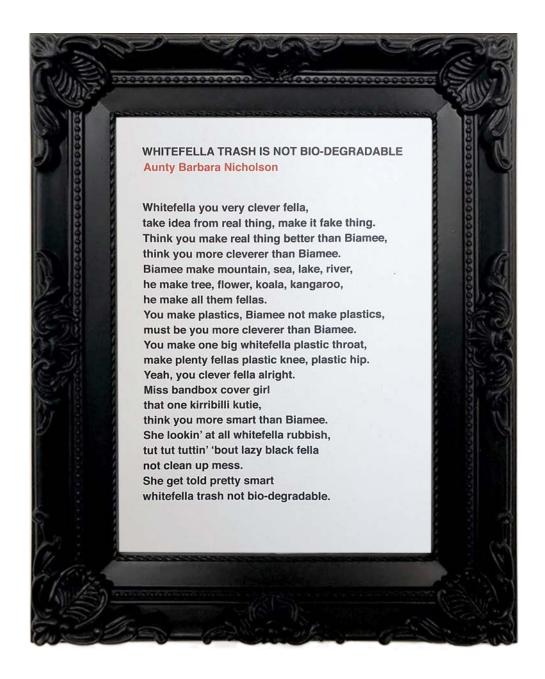


Left: The Sisters of Perpetual Plastix hold a COVID-safe plastics confessional on Cockatoo Island, August 2020.

Below: the Sisters at the beach foraging for microplastics, Belmore Basin, Wollongong, August 2020.







Wadi Wadi elder and local Illawarra resident Aunty Barbara Nicholson responded to an invitation by the Biennale to write a rejoinder to our *Plastic-free Manifesto* for the *NIRIN NGAAY READER*, an artist book by Stuart Geddes and Trent Walter. Here is her poem *Whitefella Trash is not Bio-degradable*, 2020 (limited edition offset lithograph printed on polypropylene paper at Big Fag Press).



Rox de Luca makes artworks with plastics gleaned from Sydney beaches. This has led to a connection with our merry band of artists/nuns and a group show called *Plastic-free Kandos* planned for WAYOUT Artspace, Kandos in 2022.

Left: Rox de Luca, *Green Bundle* (*Cassata*), 2020, found plastics, wire, dimensions variable. Photo: Ian Hobbs Media

Below: Rebecca Prince-Ruiz (founder of Plastic Free July), Sister Ninny Nurdles, artist Rox de Luca, Sister Glitter Nullius and Kim Williams mask up at Rox de Luca's exhibition Still Gleaning for Plastic, August 2020, On the Beach, Articulate Project Space, Leichhardt. Photo by Meryn Martin.



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22ND BIENNALE OF SYDNEY









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